



SPECIFICATION

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SPEC. NO.: PS-57959-XXXXX-XXX REVISION: 1

PRODUCT NAME: 3.0 mm PITCH WTB DUAL ROW CONN.

PRODUCT NO: 57959 SERIES

| | | |
|---|---|--|
| PREPARED: TANGENHUI DATE: 2017.03.24 | CHECKED: ANDREW DATE: 2017.03.24 | APPROVED: CHARLESLEE DATE: 2017.03.24 |
|---|---|--|

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

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ECN No: ECN-1704349

PAGE: **2** OF **15**

| | | |
|----|--|----|
| 1 | REVISION HISTORY | 3 |
| 2 | SCOPE | 4 |
| 3 | APPLICABLE DOCUMENTS | 4 |
| 4 | REQUIREMENTS | 4 |
| 5 | PERFORMANCE | 5 |
| 6 | INFRARED REFLOW CONDITION | 8 |
| 7 | PRODUCT QUALIFICATION AND TEST SEQUENCE | 9 |
| 8 | ANATOMY OF CRIMPING TERMINAL | 10 |
| 9 | APPLICABLE WIRES: UL10368 ETFE WIRE | 10 |
| 10 | CRIMPING CONDITION | 11 |
| 11 | CRIMPING HEIGHT MEASUREMENT | 12 |
| 12 | PULL FORCE OF CRIMPING SECTION MEASUREMENT | 13 |
| 13 | STANDARD INSULATION CRIMPING | 13 |
| 14 | CONDUCTORS CRIMPING CONDITION | 14 |
| 15 | CRIMPING REQUIREMENT | 15 |



Aces P/N: **57959** series

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 3 OF 15

1 Revision History

| Rev. | ECN # | Revision Description | Prepared | Date |
|------|-------------|----------------------|-----------|------------|
| 1 | ECN-1704349 | NEW DRAWING | TANGENHUI | 2017/03/24 |
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TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 4 OF 15

2 SCOPE

This specification covers performance, tests and quality requirements for 3.0 mm pitch WTB Dual Row connector.

3 APPLICABLE DOCUMENTS

EIA-364 ELECTRONICS INDUSTRIES ASSOCIATION

4 REQUIREMENTS

4.1 Design and Construction

- 4.1.1 Product shall be of design, construction and physical dimensions specified on applicable product drawing.
- 4.1.2 All materials conform to R.o.H.S. and the standard depends on TQ-WI-140101.

4.2 Materials and Finish

- 4.2.1 Contact: High performance copper alloy.
Finish: (a) Contact Area: Refer to the drawing.
(b) Under plate: Refer to the drawing.
(c) Solder area: Refer to the drawing.
- 4.2.2 Housing: Thermoplastic or Thermoplastic High Temp., UL94V-0
- 4.2.3 Fitting Nail: Copper Alloy,
Finish: Refer to the drawing.

4.3 Ratings

- 4.3.1 Working voltage less than 36 volts AC (per pin)
- 4.3.2 Voltage: 600 Volts AC (per pin)
- 4.3.3 Current: see note

| | Current Derating Reference Information (A) | | | |
|--------|--|------------|-------------|-------------|
| | 2 Circuits | 6 Circuits | 12 Circuits | 24 Circuits |
| 20 AWG | 7 | 5.5 | 5.0 | 4.5 |
| 22 AWG | 6 | 4.5 | 4.0 | 3.5 |
| 24 AWG | 5.5 | 4.5 | 3.5 | 3.0 |
| 26 AWG | 4.5 | 4.0 | 3.5 | 2.5 |
| 28 AWG | 4.0 | 3.0 | 3.0 | 2.0 |
| 30 AWG | 3.5 | 3.0 | 2.5 | 1.0 |

- 4.3.4 Operating Temperature : -40°C to +105°C

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 5 OF 15

5 Performance

5.1. Test Requirements and Procedures Summary

| Item | Requirement | Standard |
|--|--|---|
| Examination of Product | Product shall meet requirements of applicable product drawing and specification. | Visual, dimensional and functional per applicable quality inspection plan. |
| ELECTRICAL | | |
| Item | Requirement | Standard |
| Low-signal Level Contact Resistance | 10 m Ω Max.(initial)per contact 20 m Ω Max. Change allowed | Mate connectors, measure by dry circuit, 20mV Max., 100mA Max. (EIA-364-23) |
| Insulation Resistance | 1000 M Ω Min. | Unmated connectors, apply 500 V DC between adjacent terminals. (EIA-364-21) |
| Dielectric Withstanding Voltage | No discharge, flashover or breakdown. Current leakage: 5 mA max. | 1000 VAC Min. at sea level for 1 minute. Test between adjacent contacts of unmated connectors. (EIA-364-20) |
| Temperature rise | 30°C Max. Change allowed | Mate connector: measure the temperature rise at rated current until temperature stable. The ambient condition is still air at 25°C (EIA-364-70,METHOD1,CONDITION1) |
| MECHANICAL | | |
| Durability | 30 cycles. | The sample should be mounted in the tester and fully mated and unmated the number of cycles specified at the rate of 25.4 \pm 3mm/min. |
| Mating / Unmating Forces | Mating Force: 0.82 Kgf Max. /Per pin Unmating Force: 0.25 Kgf Min. /Per pin | Operation Speed : 25.4 \pm 3 mm/minute.. Measure the force required to mate/unmate connector. (EIA-364-13) |
| Contact Retention Force (Board Side) | 1.40 Kgf Min. | Operation Speed : 25.4 \pm 3 mm/minute. Measure the contact retention force with tester. |
| Crimping Terminal / Housing Retention Force (Cable Side) | 2.5 Kgf MIN. | Apply axial pull out force at the speed rate of 25.4 \pm 3 mm/minute. On the terminal assembled in the housing. |

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 6 OF 15

| | | |
|---------------------------------------|--|--|
| Fitting Nail /Housing Retention Force | 1.50 Kgf MIN. | Apply axial pull out force at the speed rate of 25.4 ± 3 mm/minute. On the fitting nail assembled in the housing. |
| Crimping Pull Out Force | AWG# 20 : 5.90 Kgf Min. AWG# 22 : 3.64 Kgf Min. AWG# 24 : 2.27 Kgf Min. AWG# 26 : 1.36 Kgf Min. AWG# 28 : 0.91 Kgf Min. AWG# 30 : 0.68 Kgf Min. | Operation Speed : 25.4 ± 3 mm/minute. Fix the crimped terminal, apply axial pull out force on the wire. |
| Vibration | 1 μ s Max. | The electrical load condition shall be 100 mA maximum for all contacts. Subject to a simple harmonic motion having amplitude of 0.76mm (1.52mm maximum total excursion) in frequency between the limits of 10 and 55 Hz. The entire frequency range, from 10 to 55 Hz and return to 10 Hz, shall be traversed in approximately 1 minute. This motion shall be applied for 2 hours in each of three mutually perpendicular directions. (EIA-364-28 Condition I) |
| Shock (Mechanical) | 1 μ s Max. | Subject mated connectors to 50 G's (peak value) half-sine shock pulses of 11 milliseconds duration. Three shocks in each direction shall be applied along the three mutually perpendicular axes of the test specimen (18 shocks). The electrical load condition shall be 100mA maximum for all contacts. (EIA-364-27, test condition A) |

ENVIRONMENTAL

| | | |
|---|---|---|
| Resistance to Wave Soldering Heat (Board Side) | See Product Qualification and Test Sequence Group 9 (Lead Free) | Solder Temp. : $265 \pm 5^\circ\text{C}$, $10 \pm 0.5\text{sec}$. |
| Resistance to Reflow Soldering Heat (Board Side) | See Product Qualification and Test Sequence Group 9 (Lead Free) | Pre Heat : $150^\circ\text{C} \sim 180^\circ\text{C}$, 60~120sec. Heat : 230°C Min., 40sec Min. Peak Temp. : 260°C Max, 10sec Max. Reflow number cycle: 1 times (EIA-364-56) |
| Thermal Aging | See Product Qualification and Test Sequence Group 5 | Subject mated connectors to temperature life at 105°C for 240 hours or 85°C for 500 hours. |
| Humidity | See Product Qualification and Test Sequence Group 4 | Mated Connector 40°C , 90~95% RH, 96 hours. (EIA-364-31, Condition A, Method II) |

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 7 OF 15

| | | |
|--|--|--|
| Cold Resistance | See Product Qualification and Test Sequence Group 4 | Subject mated connectors to temperature life at -40°C for 96 hours. |
| Solder ability (Board Side) | Tin plating: Solder able area shall have minimum of 95% solder coverage. Gold plating: Solder able area shall have minimum of 75% solder coverage | And then into solder bath, Temperature at $245 \pm 5^{\circ}\text{C}$, for 4-5 sec. (EIA-364-52) |
| Hand Soldering Temperature Resistance (Board Side) | Appearance: No damage | $T \geq 350^{\circ}\text{C}$, 3sec at least. |

Note. Flowing Mixed Gas shall be conducted by customer request.

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

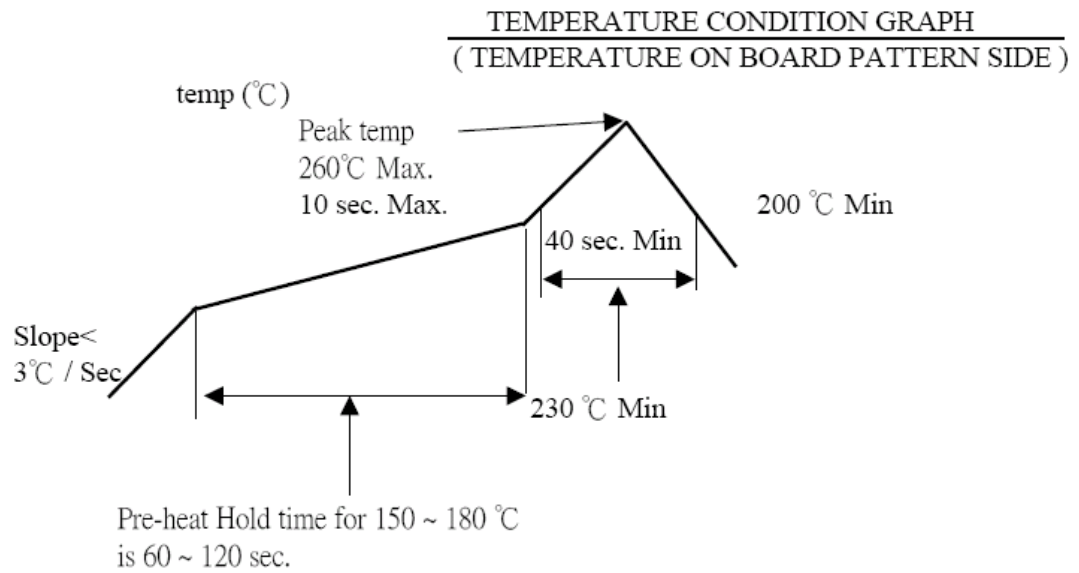
RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 8 OF 15

6 INFRARED REFLOW CONDITION



TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 9 OF 15

7 PRODUCT QUALIFICATION AND TEST SEQUENCE

| Test or Examination | Test Group | | | | | | | | | |
|--|---------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| | Test Sequence | | | | | | | | | |
| Examination of Product | | | | 1、7 | 1、6 | | | | 1 | |
| Low Level Contact Resistance | | 1、5 | 1、4 | 2、10 | 2、9 | | | | 3 | |
| Insulation Resistance | | | | 3、9 | 3、8 | | | | | |
| Dielectric Withstanding Voltage | | | | 4、8 | 4、7 | | | | | |
| Temperature Rise | 1 | | | | | | | | | |
| Mating / Unmating Forces | | 2、4 | | | | | | | | |
| Durability | | 3 | | | | | | | | |
| Contact Retention Force (Board Side) | | | | | | | | 3 | | |
| Vibration | | | 2 | | | | | | | |
| Shock (Mechanical) | | | 3 | | | | | | | |
| Thermal Aging | | | | | 5 | | | | | |
| Humidity | | | | 5 | | | | | | |
| Cold Resistance | | | | 6 | | | | | | |
| Solder ability (Board Side) | | | | | | 1 | | | | |
| Crimping Pull Out Force | | | | | | | 1 | | | |
| Crimping Terminal / Housing Retention Force (Cable Side) | | | | | | | | 1 | | |
| Fitting Nail / Housing Retention Force | | | | | | | | 2 | | |
| Resistance to Soldering Heat (Board Side) | | | | | | | | | 2 | |
| Hand Soldering Temperature Resistance (Board Side) | | | | | | | | | | 1 |
| Sample Size | 2 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

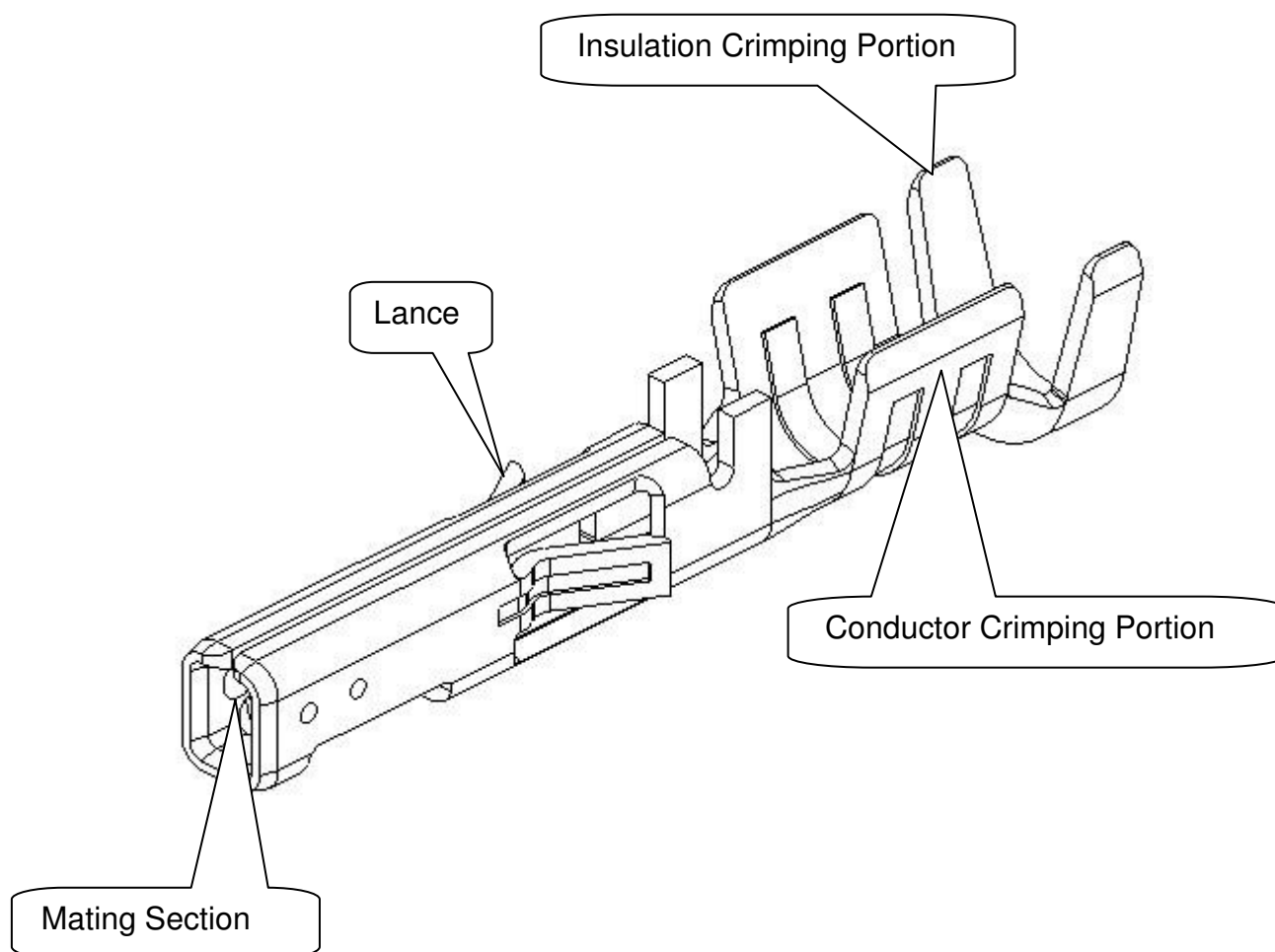
RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 10 OF 15

8 ANATOMY OF CRIMPING TERMINAL



9 APPLICABLE WIRES: UL10368 ETFE WIRE

AWG Size: AWG#20~30

Insulation OD: AWG#20 Φ 1.85mm

AWG#22 Φ 1.85mm

AWG#24 Φ 1.85mm

AWG#26 Φ 1.27mm

AWG#28 Φ 1.27mm

AWG#30 Φ 1.27mm

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

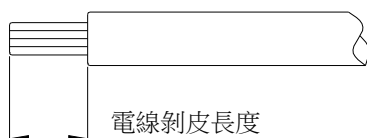
ECN No: ECN-1704349

PAGE: 11 OF 15

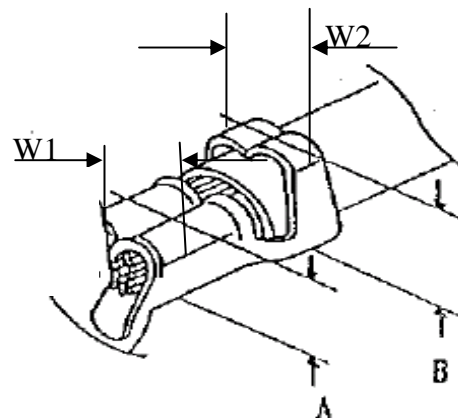
10 CRIMPING CONDITION

鉚線條件表 CRIMPING CONDITION

| Part Number | Wire Specification | | | Crimp Height (mm) | | Crimp Width (mm) | |
|-------------|--------------------|----------|-------------------|-------------------|--------------|------------------|---------------|
| | UL Style (REF.) | AWG Size | Insulation OD(mm) | Conductor A | Insulation B | Conductor W1 | Insulation W2 |
| 57958-Txxx | UL10368 | 20 | 1.85 | 1.1~1.35 | 2.0~2.25 | 1.5 Max. | 2.5 Max. |
| 57958-Txxx | UL10368 | 30 | 1.27 | 0.55~0.75 | 1.2~1.45 | 0.75 Max. | 1.5 Max. |



Strip length



Note:

- 1、W1為芯線導體鉚壓後之寬度(Conductor Crimping Width)：W1值如上表
- 2、W2為電線外被部分鉚壓後之寬度(Insulation Crimping Width)：W2值如上表
- 3、A為芯線導體鉚壓後之高度(Conductor Crimping height)：A值如上表(參考值)
- 4、B為電線外被鉚壓後之高度(Insulation Crimping height)：B值如上表(參考值)
- 5、電線剝皮長度(Strip length)：2.5~3.0mm(參考值)

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

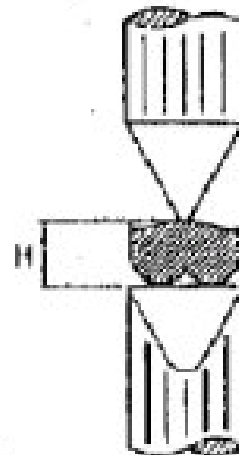
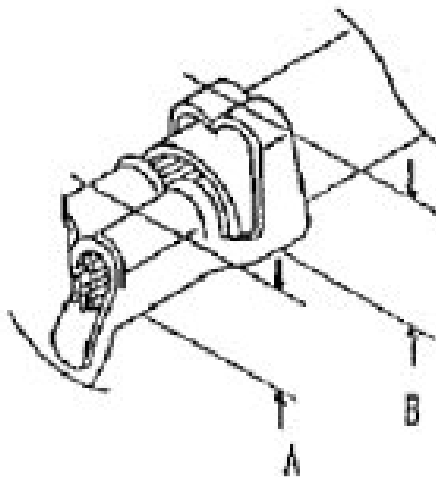
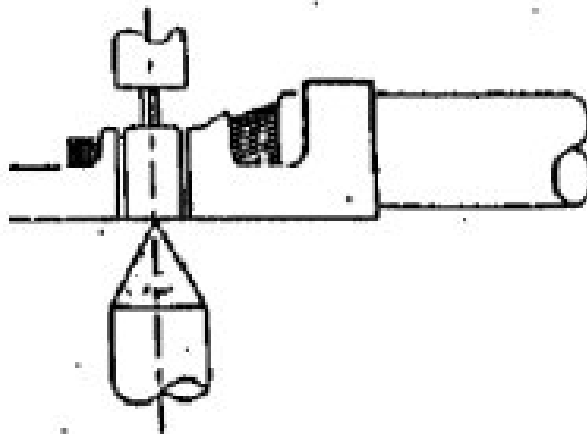
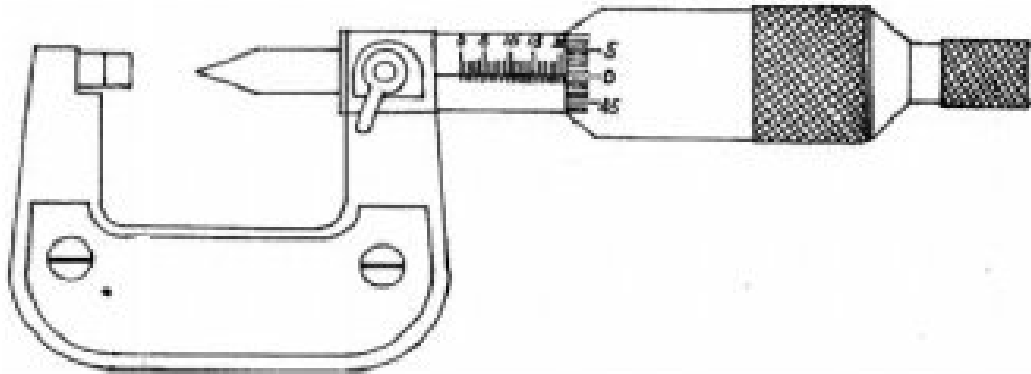
RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 12 OF 15

11 CRIMPING HEIGHT MEASUREMENT



TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 13 OF 15

12 PULL FORCE OF CRIMPING SECTION MEASUREMENT

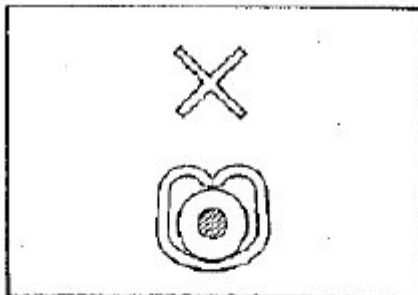


Before test samples, please measure crimp height and do not crimp insulation.

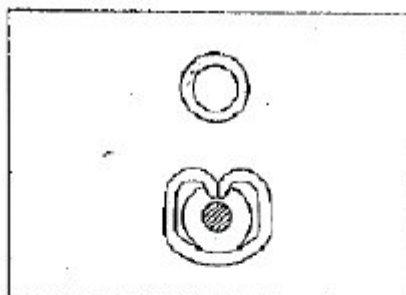


Pull Force of Crimp Section Measurement

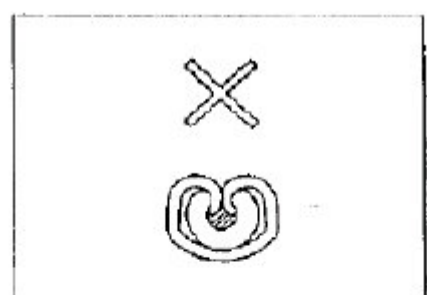
13 STANDARD INSULATION CRIMPING



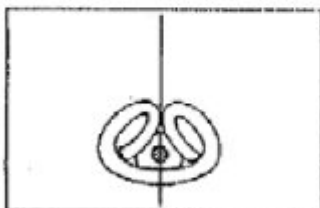
Not enough crimp



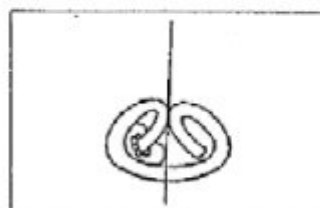
Good



Crimp too much

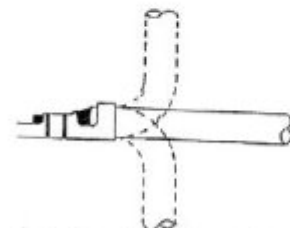


Good



NG

Insulation Crimp Condition



As following figure shown.
It is no problem if wire bent
up down 90 degrees 1 cycle
and insulation position still
in ideal position.

TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

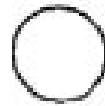
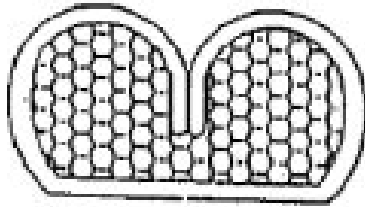
RELEASE DATE: 2017/3/24

REVISION: 1

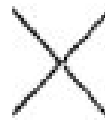
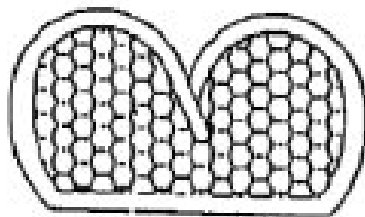
ECN No: ECN-1704349

PAGE: 14 OF 15

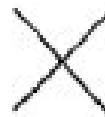
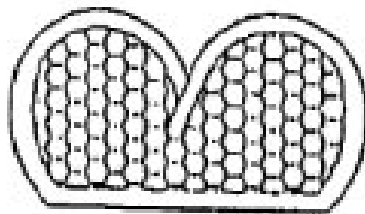
14 CONDUCTORS CRIMPING CONDITION



Good

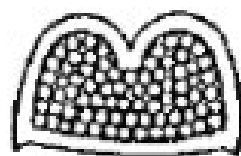


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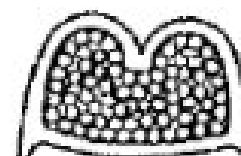


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Lower conduct
retension force



Good



Large burr

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TITLE: 3.0 mm PITCH WTB DUAL ROW CONNECTOR

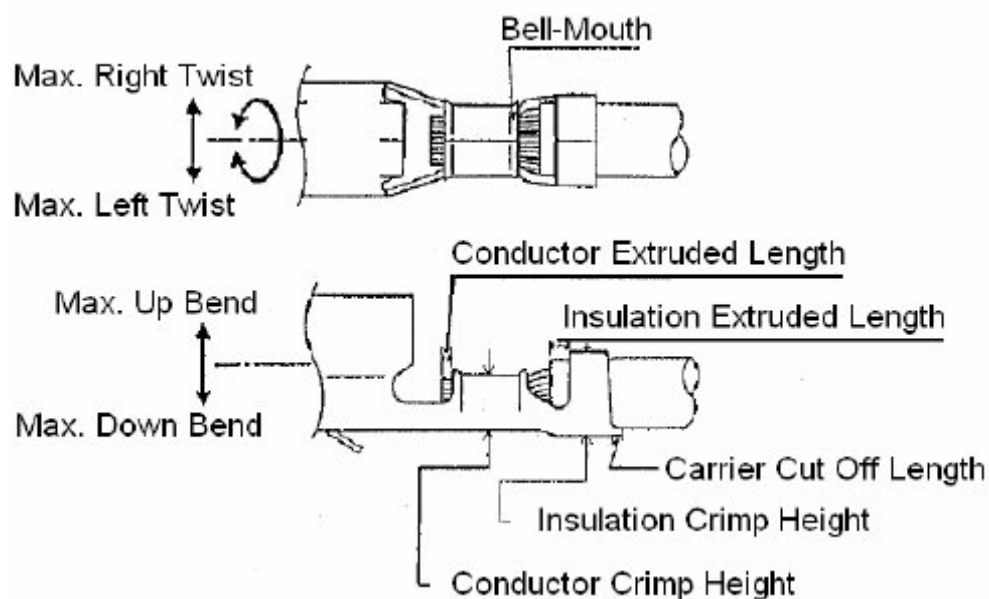
RELEASE DATE: 2017/3/24

REVISION: 1

ECN No: ECN-1704349

PAGE: 15 OF 15

15 CRIMPING REQUIREMENT



| Item | Range(Ref.) |
|---------------------------|-------------|
| Max. Up Bend | 6° |
| Max. Down Bend | 6° |
| Max. Left Twist | 5° |
| Max. Right Twist | 5° |
| Bell-Mouth Length | 0.1~0.3mm |
| Carrier Cut Off Length | 0~0.2mm |
| Conductor Extruded Length | 0.05~0.2mm |